SETHCO CORROSION RESISTANT FILTER CHAMBERS

FOR FILTRATION OF **CORROSIVE LIQUIDS**

BULLETIN 401

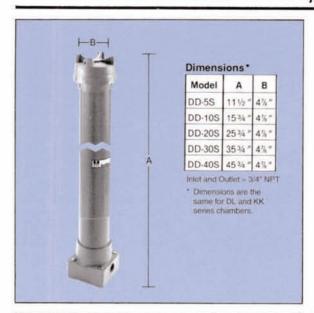
CECO Mefiag

A Division of CECO Environmental



Sethco Filter Chambers For Small, Medium and Large Plating Tanks

For Corrosive Liquids and Chemicals to 210°F.



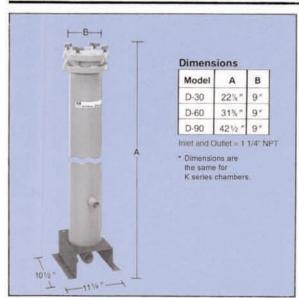
"DD/DL and KK" SERIES

SINGLE TUBE FILTER CHAMBERS FOR FILTRATION TO 750 GPH.

Sethco "DD/DL and KK" Series chambers are recommended for in-tank or out of tank filtration requirements. They feature screw top covers for easy filter tube replacement, CPVC, CPVC/clear PVC, or Kynar® construction, and solid, integral one piece shell and base design. Engineered for use with any standard filter or carbon filter cartridge.

CHAMBER MODEL NUMBER			Shift in the same	MMENDED TION RATE			*******		
To 210°F. Max.	To 200°F. Max.	To 140°F. Max, CPVC/	(G	PH) MINATION	FILTER TUBES IN CHAMBER		PSIO 72 F**	WT.	
KYNAR®	CPVC	Clear PVC	LOW	HIGH	OTY.	SIZE	NOTE 1	14 (200)	
(5)	DD-5S	DL-5S	75-200	25-75	1	#5	100	3.7	
KK-10S	DD-10S	DL-10S	150-300	75-150	7	#10	100	4.311	
KK-20S	DD-20S	DL-20S	300-600	150-300	1 #20	2 #10	100	6.111	
KK-30S	DD-30S	DL-30S	450-750	300-450	1 #30	3 #10	100	7.611	
	DD-40S	DL-40S	450-750	300-450	1 #40	4 #10	100	9.1	

- * Filtration rate with 15 micron filter tubes.
- ** Maximum pressure is lower at higher temperatures, consult factory.
- † Add approximately 20% for shipping.
- 11 Add approximately 2 pounds for Kynar® chambers
- NOTE 1 Figures shown is for DD series, KK series, rated @ 85 psi @ 72 F.



"D&K" SERIES

THREE TUBE FILTER CHAMBERS FOR FILTRATION TO 2700 GPH.

Sethco "D" Series chambers are constructed of corrosion-resistant CPVC. Sethco "K" chambers are constructed of PVDF (Kynar). The inlet is conveniently located at the chamber side, and the discharge is from base instead of the chamber cover making cover removal and filter media changeover easy. When mounted in-tank, both inlet and outlet will be below tank level.

Each chamber can be tank or floor mounted. The standard chambers are provided on a rigid, corrosion-resistant stand for floor mounting. An optical PVC mounting panel can be provided for mounting these chambers to the tank flange — either inside or outside the tank. Accepts all standard double open end filter tubes.

CHAMBER MODEL NUMBER KYNAR CPVC	MODEL	RECOMMENDED FILTRATION RATE* (GPH) CONTAMINATION		INLET	FILTER IN CHA	MAX PSI®	WT.	
	LOW	HIGH	OUTLET	QTY.	SIZE	72 F**	(LBS)	
K-30	D-30	600-900	300-600	1 1/4" NPT	3	#10	50	17
K-60	D-60	1200-1800	600-1200	1 1/4" NPT	3 #20 or	6 #10	50	23
K-90	D-90	1800-2700	900-1800	1 1/4" NPT	3 #30 or	9 #10	50	29

- * Filtration rate with 15 micron filter tubes.
- ** Maximum pressure is lower at higher temperatures, consult factory.
- † Add approximately 20% for shipping.

-	Model	A	В	C	D
	D-800	22-1/8"	13	10-1/2	11-1/4
	D-1600	31-5/8"	13"	10-1/2	11-1/4
	D-2400	42-1/2"	13°	10-1/2"	11-1/4
	D-3200 Inlet ar	100	13°	10-1/2" N	Principle y
A	Inlet ar	54" nd Outle VE TU	t = 1 BE C	-1/2" N	PT
A	Inlet ar	nd Outle	t = 1 BE C	-1/2" N	PT
A	TWEL Dimer Model	VE TU	BE C	-1/2" N CHAME	PT BER

"D" SERIES

EIGHT & TWELVE TUBE FILTER CHAMBERS FOR FILTRATION TO 7200 GPH.

These CPVC high volume models are designed to handle large flows and heavy dirt levels of corrosive liquids at high flow rates. They can accommodate 10", 20", 30", or 40" standard filter tubes or carbon filter tubes. Multiple 10" tubes can also be used. Chambers are mounted on a rigid corrosion resistant stand and can be provided both for floor mount or in tank mounting.

CHAMBER MODEL NUMBER	FILTRA	MMENDED TION RATE* GPH) AMINATION	INLET	FILTER TUBES IN CHAMBER			MAX PSI@	WT.
	LOW	HIGH	OUTLET	QTY.		SIZE	72 F**	(LBS)
D-800	1600-2400	800-1600	1 1/2" NPT	8		#10	50	63
D-1600	3200-4200	1600-3200	1 1/2" NPT	8 #20	Of :	16 #10	50	73
D-2400	4800-7200	2400-4800	1 1/2" NPT	8 #30	or	24 #10	50	81
D-3200	4800-7200	2400-4800	1 1/2" NPT	B #40	or	32 #10	50	98
D-2412	4800-7200	2400-4800	2" NPT	12 #20	10	24 #10	50	98
D-3612	4800-7200	2400-4800	2" NPT	12 #30	or	36 #10	50	135

- * Filtration rate with 15 micron filter tubes.
- "Maximum pressure is lower at higher temperatures, consult factory.
- † Add approximately 20% for shipping.

All Models Can Be Mounted to Tank Flange Inside or Outside the Tank

Select from Single, Three, Eight or Twelve Tube Chambers

SINGLE TUBE CHAMBER



EIGHT AND TWELVE TUBE CHAMBERS

(in-tank version pictured)



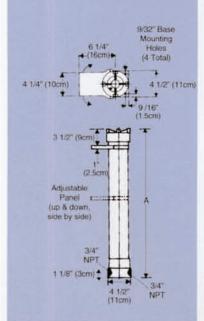
Large Volume Multi Tube Filter Chamber Shown In-Tank With Bearing-Free Sealless Vertical CPVC Pump

- · Adjustable mounting panel.
- Base and panel custom made to conform to tank dimensions.
- · Pump can run dry without damage.
- · Corrosion resistant CPVC construction.
- · No metal contact.

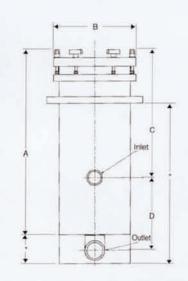
* Indicates optional equipment



DIMENSIONS

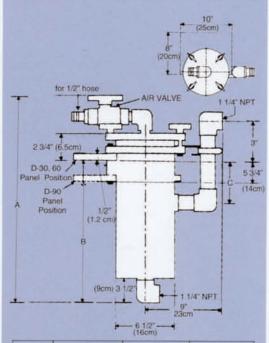


MODEL	IN. "A	- СМ
KK/DD-5S	11 1/2"	29
KK/DD-10S	15 3/4"	40
KK/DD-20S	25 3/4"	64
KK/DD-30S	35 3/4"	91



	"A"		"B"		"C"		"D"	
MODEL	IN.	CM.	IN.	CM.	IN.	CM.	IN.	CM.
D-800A	22 1/8"	72	13"	33	8 1/4"	21	12"	30
D-1600A	31 5/8"	80	13°	33	16 1/4"	41	14"	36
D-2400A	42 1/2"	107	13°	33	26 3/4"	68	14"	36
D-3200A	54"	137	13"	33	37 1/2°	95	14"	36
D-2412	31 3/4"	81	15 1/2"	39	22 7/8"	58	8"	20
D-3612	42 3/8"	106	15 1/2"	39	33 1/2"	85	8"	20

*These dimensions vary and are dependant on the tank into which the filter chamber will be installed.



		4	В		С	
MODEL	IN.	CM.	IN.	CM.	IN.	CM.
K/D-30	23 1/8"	59	16.5/81	42	5 1/4"	13
K/D-60	32 5/8"	83	26 1/8"	66	12 1/2"	32
K/D-90	43 1/2"	110	34 3/16"	87	23°	58

Typical Single or Multi Filter Tube Chambers with Sethco Pumps

WITH SELF PRIMING MAGNETIC DRIVE SEALLESS PUMP

(See Bulletin 742 for complete specifications)



11 models with filtration rates from 800 to 3300 GPH. Convenient self priming pump.

WITH END SUCTION MAGNETIC DRIVE SEALLESS PUMP

(See Bulletin 740 for complete specifications)



Filtration rates from 1 to 3300 GPH. Features reliable, leakproof magnetic drive pumps. 13 models to choose from.

WITH DIRECT DRIVE CENTRIFUGAL PUMP

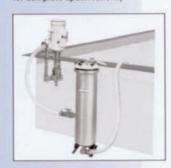
(See Bulletin 802 for complete specifications)



Features CPVC direct drive pump for filtration rates to 10,000 GPH. 3 models to choose from.

WITH BEARING FREE SEALLESS VERTICAL PUMP

(See Bulletins 853 and 553 for complete specifications)



For in-tank or out of tank installation. 20 models with filtration rates from 200 to 4800 GPH. Pumps can run dry.

Note: For information on carbon treatment/filtration chambers and systems see bulletins 452 and 453.

For information on stainless steel filter chambers and systems see bulletins 402 and 702

For information on bag filter chambers and systems see bulletins 560 (CPVC) and 562 (SS).

Custom Twin Chamber Systems Available

Add a carbon chamber, bag chamber or resin chamber to any Sethco Filter System or use twin filter cartridge chambers in series with different density media. If higher flow rates or greater dirt holding capacity is required use 2 chambers in parallel. Call your Distributor or our sales department to discuss your application.



WARRANTY: One year warranty against defective parts and workmanship. See Form TC-01 for full warranty details. Always be specific about your application in order that proper materials may be furnished. Let us or an authorized distributor know: liquids being handled, gallons, temperatures and pH. pH. The standard warranty does not apply when equipment is used contrary to factory recommendations. o factory recommendations.

Since our policy is one of continual improvement, we reserve the right to change design or materials at any time, without giving notice or creating any obligation to

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previous or future customers.

A Division of CECO Environmental 700 Emlen Way | Telford, PA 18969 P: 215.723.8155 | F: 215.723.2197 infofhs@onececo.com www.cecoenviro.com